

# **Advancing Plastics Circularity**

Washington State Association of Counties November 16, 2022

# Introductions



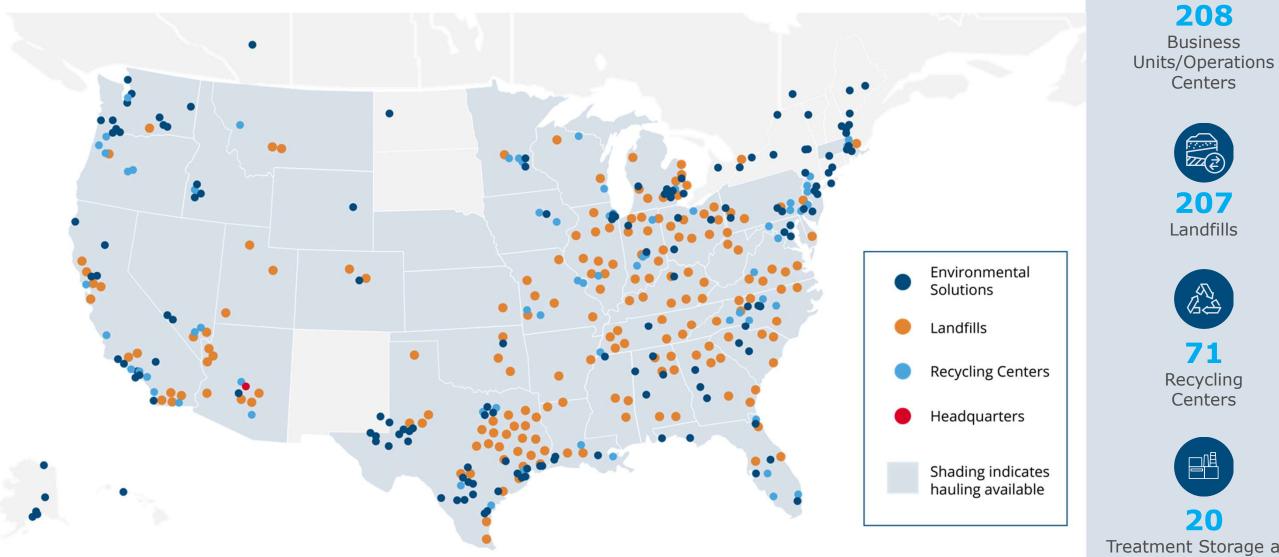
#### **Pete Keller** Vice President, Recycling & Sustainability

ABOUT US REPUBLIC SERVICES			
\$13B REVENUE	<b>39K</b> EMPLOYEES	900 LOCATIONS IN NORTH AMERICA	
207 ACTIVE LANDFILLS	<b>77</b> RENEWABLE ENERGY PROJECTS	71 RECYCLING CENTERS	
16K TRUCKS	<b>5TH</b> LARGEST VOCATIONAL FLEET IN U.S.	<b>21%</b> OF FLEET POWERED BY RNG	
5 HAZARDOUS WASTE LANDFILLS	<b>12</b> COMPOST FACILITIES	47 STATES	





#### **NATIONAL FOOTPRINT**

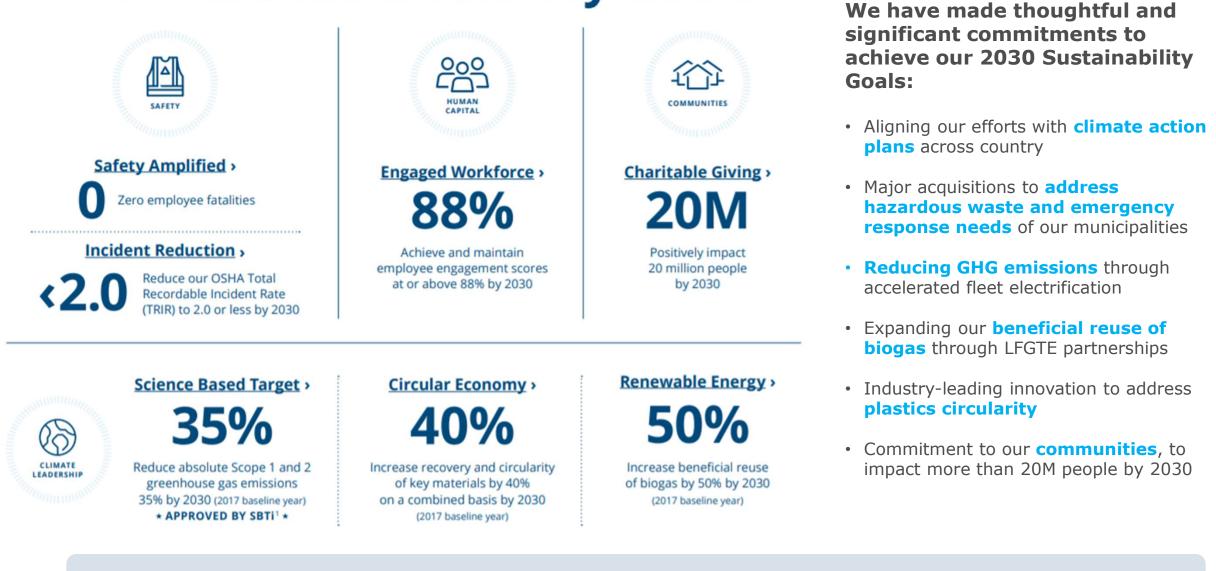






CONFIDENTIAL

# **Our 2030 Sustainability Goals**



Accelerating our commitment to our customers, our municipalities and our planet



#### **Climate Leadership in Action**

## **Circular Economy**

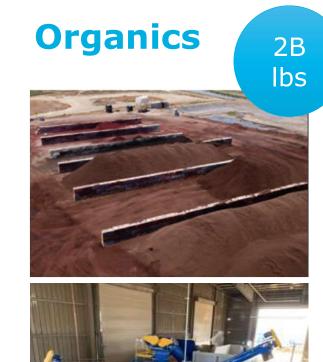
tons

We are dedicated to preserving natural resources by recovering and recycling key materials from the waste stream

### Recycling



- \$54M invested in infrastructure in 2021
- 71 recycling centers
- 5M tons processed
- Commodities update
- Min. content standards
- Truth in labeling
- EPR



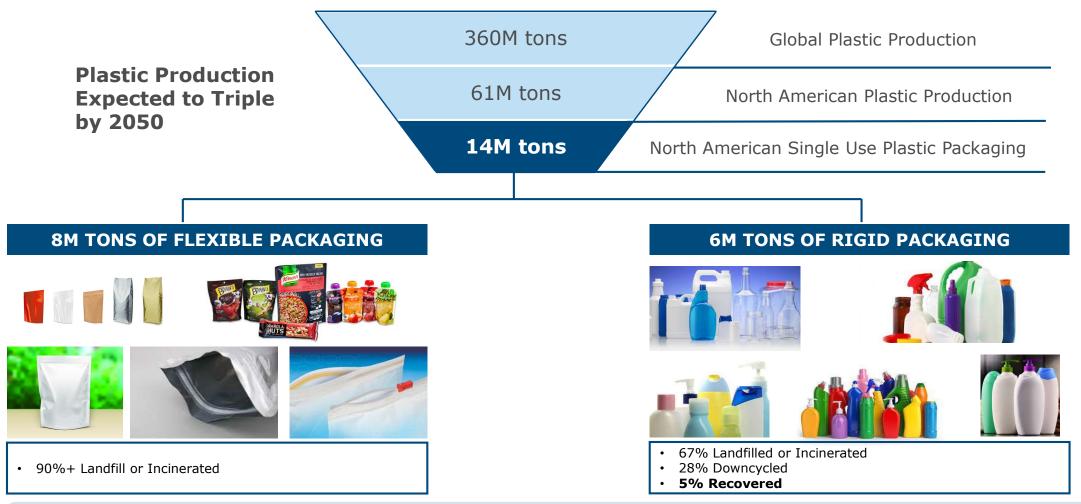


- Reduces GHG emissions
- 19 Organics facilities
  - 12 compost, 3 FW preprocessing, 4 YW processing
- 2 billion pounds processed in 2021
- California's SB 1383, 75% diversion by 2025
- Food recovery



**Understanding the Market** 

### **Plastic Production Overview**



Current plastic value chain is fractured and inefficient resulting in low supply of recycled plastic



#### **Understanding the Market**

### **Commonly Recycled Rigid Plastics**

Plastic Type	Example	Recyclable?	Common Reference
PET (#1)	Water bottles soft drinks, cups	$\checkmark$	
HDPE (#2)	• Milk jug, juice bottles, shopping bags	$\checkmark$	OLEFIN
PVC (#3)	Pipes, siding, flooring	×	
LDPE (#4)	Squeeze bottles, shrink wrap, plastic bags	×	
РР (#5)	• Microwave dishes, ice cream tubs, chip bags	$\checkmark$	OLEFIN
PS (#6)	Plastic utensils, coffee cup lids	×	
Other (#7)	• Water cooler jugs, plastic lumber	×	

Two primary types of recyclable rigid plastic packaging – PET(#1) & OLEFINS(#2,5)



### **Enabling CPGs to Meet Voluntary Commitments**



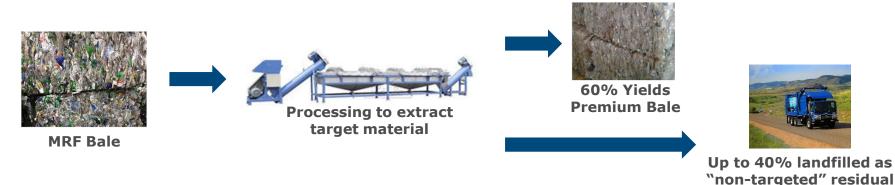
Brand commitments and legislation will place premium on post-consumer content



### **Current Inefficiencies in Supply Chain**

#### **Problem Statement:**

- Current single-stream recycling facilities generate 3-4 broad streams of plastics, with comparatively high levels of plastics cross-contamination (MRF bales are "dirty")
- Plastics manufacturers are narrowly focused on specific types of plastics based on their respective targeted products (e.g. PET bottlers view HDPE as 'residue' in the stream)
  - Plastics manufacturers currently sort these broader streams of plastics for desired plastic content but throw away other forms of valuable plastic



Recognizing a growing need in the market, while addressing our customer's desire to ensure greater circularity of plastic materials



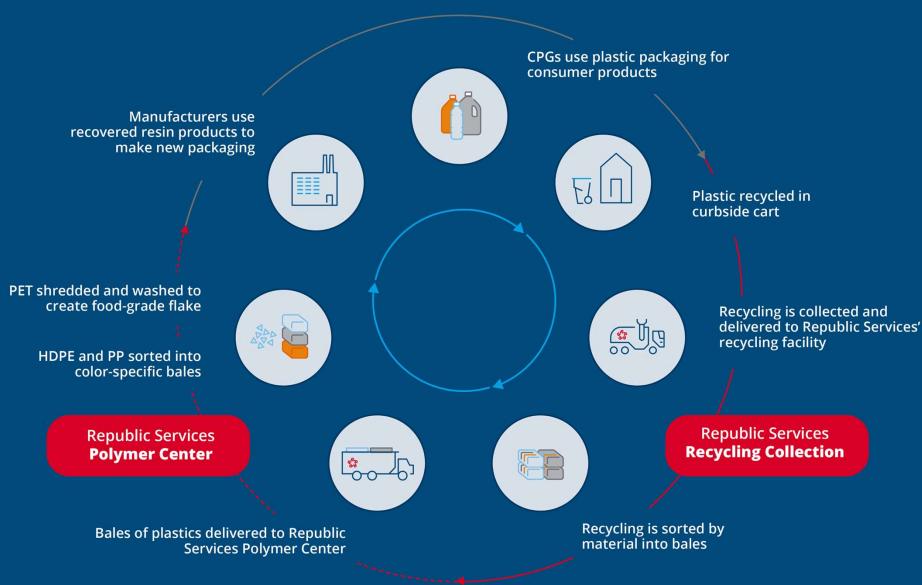
#### **Climate Leadership in Action**

#### The Polymer Center

For the first time, a single U.S. company will manage the plastics stream from curbside collection to production of recycled feedstock for consumer packaging.

Rigid plastics collected from residential and commercial customers and sorted at local recycling facilities will be delivered to the Polymer Center for processing, including shredding and hot washing or sorting by color.

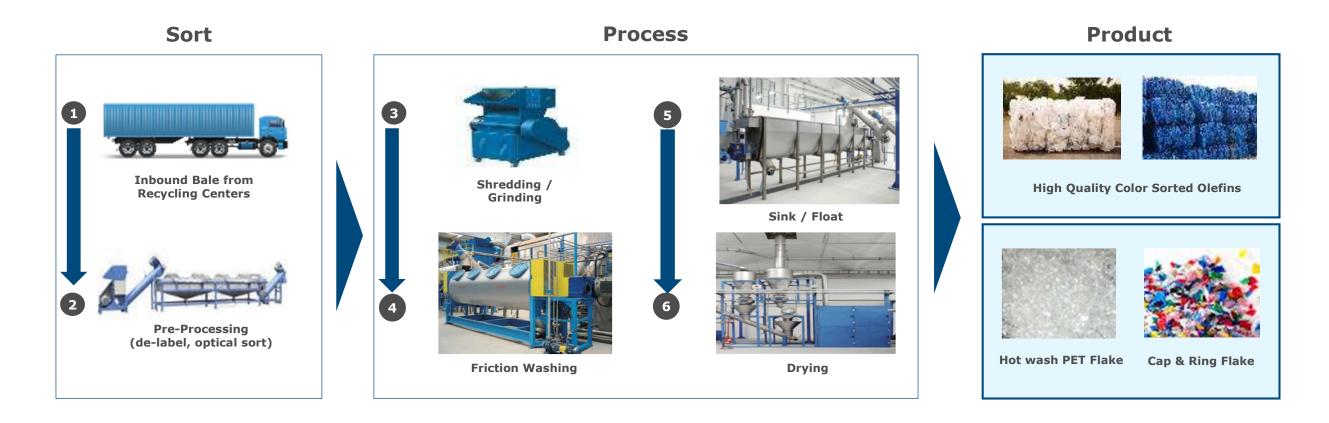
The new system provides a reliable, high-quality supply of recycled plastics that helps CPG brands achieve their sustainability goals.



### 

#### ADVANCING PLASTICS CIRCULARITY

## Filling the Gap - Operations Overview



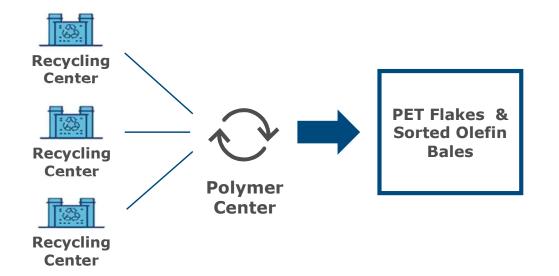
Allows Republic MRFs to focus on aggregating plastics at lower cost (to Municipalities), and moves the high-quality sorting of plastics to the Polymer Centers



### **Regional Hub and Spoke**

#### **Polymer Center Model**

- Hub/spoke model to aggregate volume at scale and capture upside of processed plastic resin
- Simplifies plastics handling at existing recycling centers by shifting complex processing into a centralized facility (ie: inverse of manufacturing to distribution warehousing model)
- Configurable lines to address stream complexity

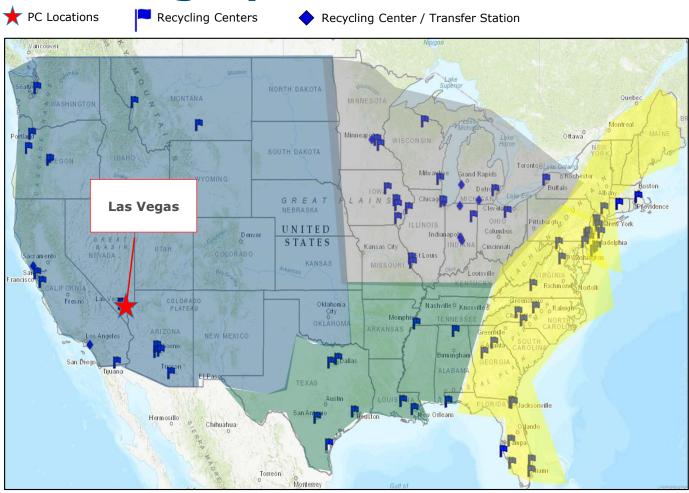


## The Polymer Center model provide leverage and scale for capturing upside value for recycled plastics



#### **Understanding the Polymer Center**

### **Contemplated Geographic Reach**



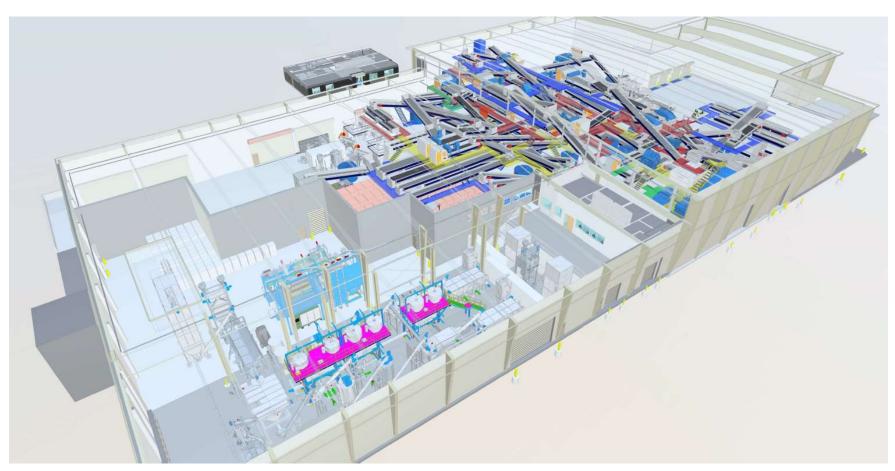
Note: 3<sup>rd</sup> party tons estimated using RSG's market share of plastics

#### **Polymer Centers cover existing RSG recycling infrastructure**



**Understanding the Polymer Center** 

### **Las Vegas Facility**



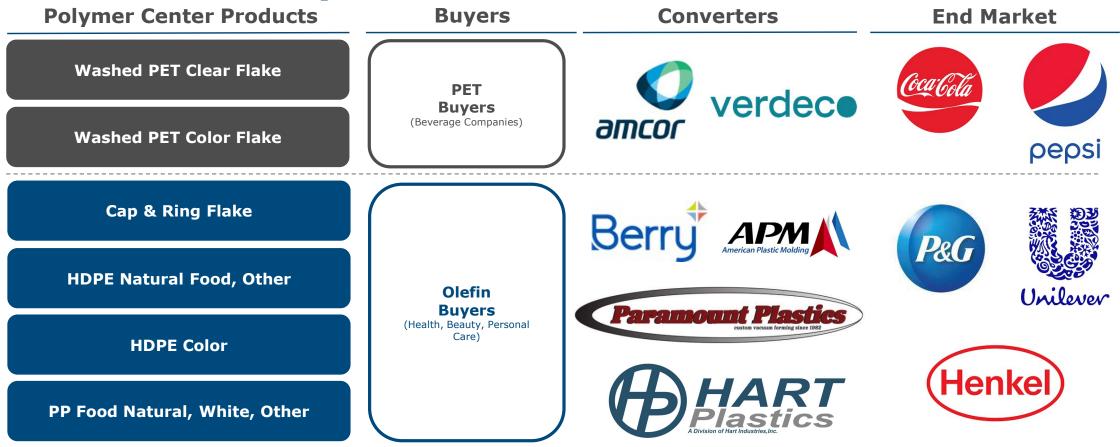
#### **Approx. Facility Specs**

- 100k sq. ft. building
- 10 acres of land
- Interstate access
- Rail access
- 40' of interior clearance height
- Industrial/ Manufacturing Zoning



#### **Understanding the Polymer Center**

### **Product Marketplace**



Polymer Center accepts low-grade mixed plastics and produces discrete high-grade resin types for specific end-market applications, including CPGs





# Questions